Serco 2" Steel Sectional Doors
SP2002, SP2012, SE2022, SP2402, SP2412, SE2422, SP2502, SP2512

www.sercoentrematic.com
Serco 2” ribbed panel steel sectional doors are versatile industry workhorses. These open-back commercial steel doors are available in a variety of steel gauges and feature tongue and groove construction with a bottom weather seal to guard against the elements. These doors can be factory- or field-modified with CFC-free polystyrene insulation to fit the needed application.

**CONSTRUCTION**

**Serco SP2002/SP2012/SE2022**  
Extra Heavy-duty, 20-gauge steel

**Serco SP2402/SP2412/SE2422**  
Heavy-duty, 24-gauge steel

**Serco SP2502/SP2512**  
Medium-duty, nominal 24-gauge steel

Track: All doors are available with both 2” or 3” track in Standard Lift, High Lift, Vertical Lift, Low Headroom, and Follow the Roof Pitch. Custom track configurations are also available. For drawings and more information, please visit www.sercoentrematic.com.

**Springs:** Torsion springs are oil tempered, helical wound and custom computed for each door for a minimum 10,000 cycle life. Optional springs are available up to 20,000 cycle life.

**Hardware:** Hardware includes minimum 14-gauge galvanized steel hinges and 13-gauge galvanized steel track brackets. All rollers have minimum 10-ball bearings.

**SPECIFICATIONS**

### SINGLE-LAYER Steel  
**Available in SP2002/SP2402/SP2502**

### DOUBLE-LAYER Steel + Insulation  
**Available in SP2012/SP2412/SP2512**

### TRIPLE-LAYER Steel + Insulation + Steel Backer  
**Available in SE2002/SE2422**

<table>
<thead>
<tr>
<th>Species</th>
<th>Extra Heavy-duty</th>
<th>Heavy-duty</th>
<th>Medium-duty</th>
</tr>
</thead>
<tbody>
<tr>
<td>STEEL THICKNESS (Front/Back)</td>
<td>20-ga</td>
<td>24-ga / 25-ga</td>
<td>24-ga / 25-ga</td>
</tr>
<tr>
<td>PANEL DESIGN</td>
<td>Deep Ribbed</td>
<td>Deep Ribbed</td>
<td>Deep Ribbed</td>
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<tr>
<td>STEEL EMBOSMENT</td>
<td>Smooth</td>
<td>Smooth</td>
<td>Smooth</td>
</tr>
<tr>
<td>DOOR THICKNESS</td>
<td>2” (5.1cm)</td>
<td>2” (5.1cm)</td>
<td>2” (5.1cm)</td>
</tr>
<tr>
<td>INSULATION</td>
<td>Single Polystyrene</td>
<td>Double Polystyrene</td>
<td>Triple Polystyrene</td>
</tr>
<tr>
<td>R-VALUE</td>
<td>6.4</td>
<td>6.4</td>
<td>6.4</td>
</tr>
<tr>
<td>MINIMUM WIDTH</td>
<td>6’</td>
<td>6’</td>
<td>6’</td>
</tr>
<tr>
<td>MAXIMUM WIDTH</td>
<td>26’2”</td>
<td>30’2”</td>
<td>30’2”</td>
</tr>
<tr>
<td>MINIMUM HEIGHT</td>
<td>7’</td>
<td>7’</td>
<td>7’</td>
</tr>
<tr>
<td>MAXIMUM HEIGHT</td>
<td>24’1”</td>
<td>24’1”</td>
<td>24’1”</td>
</tr>
<tr>
<td>WIND LOAD</td>
<td>Available</td>
<td>Available</td>
<td>Available</td>
</tr>
<tr>
<td>PAINT FINISH WARRANTY</td>
<td>10 Years</td>
<td>10 Years</td>
<td>10 Years</td>
</tr>
<tr>
<td>WORKMANSHIP/HARDWARE WARRANTY</td>
<td>1 Year</td>
<td>1 Year</td>
<td>1 Year</td>
</tr>
</tbody>
</table>

1 Insurance has passed self-ignition, flamespread and smoke developed index fire testing.  
2 It is your responsibility to make sure your garage door meets local building codes.  
3 For complete warranty details, visit sercoentrematic.com or contact your local Serco dealer.

**STANDARD LAYERS**

- Smooth Steel Exterior
- Vinyl-Coated Polystyrene Insulation
- Vinyl Backer
- Bottom Weather Seal

**PERFORATED ALUMINUM†**

- 2½” by 2½” square perforations on ½” centers  
- 7 columns of (12) 3” x 3½” vents on a 4’ x 24” panel

**Louvered Aluminum**

- Available in SP2002/SP2502

**Aluminum Colors**

- Clear Anodized
- Anodized Dark Bronze
- Anodized Black
- White Powder Coat

**Steel Colors**

- Commercial White  
- Commercial Brown  
- Commercial Black

**Window Options**

- 24” x 12” Single Plexiglas®  
- 24” x 12” Insulated Plexiglas®

Available with either a black or white frame.